

CIGARETTE SPECIFICATION

LOUISVILLE
BRISTOL ULTRA LIGHTS 100 REGULAR SP
BRAND CODE-2350 (\$10)

EFFECTIVE DATE: 04/06/90
STANDARD PRODUCTION

CIGARETTE LENGTH : 99.5 MM FTC TAR : 6.0 MG/CIGT 5.5 - 6.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 68.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 4.50 IN. H2O
DILUTION TARGET : 57.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHT S(BLU)L PPI KC 236M2 12-218-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: AJAX MA 218-2 PVA 62-007-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A

STD. FILLER - PACK O.V.: A7050 - 13.00% BASIC REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : INITIAL ISSUE - NEW BRAND START UP FOR LOUISVILLE
: FACILITY,

PREPARED BY : A.M. MILBURN
PREPARATION DATE : 4/03/90

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APPROVED BY: *[Signature]*

ORIGINAL SPECIFICATION

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